

Date: Wednesday, 20/05/2009 9:54:28 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 48019		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251084
This Issue	: 20/05/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 45106	Material	: N/A
Written By	:	Due Date	: 27/05/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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AS

Comment: PURCHASING

Issue P/O: 8526 to Eagle Copters

"Assembly of D212-725-1-084 with Dart IPP D212-725-1-084"

Send a copy of this IPP

MAY 25 2009

C209/05/20(1)

2.0	D2127251084	Shelf Splice
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AS

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHELF SPLICE

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-084 Shelf Splice 45378.1.15

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-084 REV. F

MAY 25 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

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Drawing Name: 212 DETAIL PARTS

Job Number: 48019

Part Number: D2127251084

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/2009

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209/05/24

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.13**Discrepancy:

Fabricate D212-725-1-079 / -080, Gusset for Dart Aerospace.

Resolution:D212-725-1-079/-080 fabricated IAW D212-725-1 Dwg Pg. 30.
Material 0.040 2024T3, Batch No. 0921**1.13** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/5/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.14Discrepancy:

Fabricate D212-725-1-081, Support for Dart Aerospace.

Resolution:D212-725-1-081, Support fabricated IAW D212-725-1 Dwg Pg. 31.
Material 0.050 304ss, Batch No. 66150**1.14** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.15Discrepancy:

Fabricate D212-725-1-083 / -084, Shelf Splice for Dart Aerospace.

Resolution:D212-725-1-083 / -084, Shelf Splice fabricated IAW D212-725-1 Dwg Pg. 32.
Material 0.050 2024T3, Batch No. 01947**1.15** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.16Discrepancy:

Fabricate D212-725-1-085, Bracket for Dart Aerospace.

Resolution:D212-725-1-085, Bracket fabricated IAW D212-725-1 Dwg Pg. 32.
Material 0.050 2024T3, Batch No. 01947**1.16** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****